DOCKET NO.: 2007-0197-AIR-E **TCEQ ID:** RN100211523 **CASE NO.:** 32599

RESPONDENT NAME: Albemarle Catalysts Company LP

ORDER TYPE:	ORDER TYPE:						
X_1660 AGREED ORDER	FINDINGS AGREED ORDER	FINDINGS ORDER FOLLOWING SOAH HEARING					
FINDINGS DEFAULT ORDER	_SHUTDOWN ORDER	IMMINENT AND SUBSTANTIAL ENDANGERMENT ORDER					
AMENDED ORDER	EMERGENCY ORDER						
CASE TYPE:							
XAIR	MULTI-MEDIA (check all that apply)	INDUSTRIAL AND HAZARDOUS WASTE					
PUBLIC WATER SUPPLY	PETROLEUM STORAGE TANKS	OCCUPATIONAL CERTIFICATION					
WATER QUALITY	SEWAGE SLUDGE	UNDERGROUND INJECTION CONTROL					
MUNICIPAL SOLID WASTE	RADIOACTIVE WASTE	DRY CLEANER REGISTRATION					
	ED: Albemarle Catalysts Company, 12900 Bayparl	k Road, Pasadena, Harris County					
TYPE OF OPERATION: Manufacturing p	lant						
SMALL BUSINESS: Yes X	No						
OTHER SIGNIFICANT MATTERS: There are no complaints. There is no record of additional pending enforcement actions regarding this facility location.							
INTERESTED PARTIES: No one other that	an the ED and the Respondent has expressed an inte	rest in this matter.					
COMMENTS RECEIVED: The Texas Register comment period expired on July 1, 2007. No comments were received.							
CONTACTS AND MAILING LIST: TCEQ Attorney/SEP Coordinator: None TCEQ Enforcement Coordinator: Ms. Roshondra Lowe, Enforcement Division, Enforcement Team 5, MC R-12, (713) 767-3500; Mr. David Van Soest, Enforcement Division, MC 219, (512) 239-0468 Respondent: Mr. Davig Thorneson, Environmental Specialists, Albertaria Catalysts Company J.P. 12900 Baynark Road, Pasadena							
Respondent: Mr. Doug Thompson, Environmental Specialists, Albemarle Catalysts Company LP, 12900 Baypark Road, Pasadena, Texas 77507 Mr. Fred Cannon, VP, Mfg. Catalyst, Albemarle Catalysts Company LP, 12900 Baypark Road, Pasadena, Texas 77507 Respondent's Attorney: Not represented by counsel on this enforcement matter							

DOCKET NO.: 2007-0197-AIR-E.

VIOLATION SUMMARY CHART: CORRECTIVE ACTIONS VIOLATION INFORMATION PENALTY CONSIDERATIONS TAKEN/REQUIRED TOTAL X Type of Investigation: Total Assessed: \$5,252 **Ordering Provisions:** __ Complaint X Routine Total Deferred: \$1,050 The Order will require the Respondent to: ___ Enforcement Follow-up X Expedited Settlement ___ Records Review a) Within 30 days after the effective date __Financial Inability to Pay of this Agreed Order: Date(s) of Complaints Relating to this Case: None SEP Conditional Offset: \$0 i. Implement measures designed to ensure Date of Investigation Relating to this Total Paid to General Revenue: \$4,202 timely reporting of emissions eyents; and Case: November 17, 2006 **Site Compliance History Classification** ii. Implement measures designed to Date of NOE Relating to this Case: __ High _X_ Average __ Poor January 29, 2007 (NOE) prevent the recurrence of emissions events due to the same cause as the emissions **Person Compliance History Classification** event that occurred on October 17, 2006. Background Facts: This was a routine __ High _X Average __ Poor investigation. Major Source: X Yes ___ No b) Within 45 days after the effective date AIR of this Agreed Order, submit written Applicable Penalty Policy: September 2002 certification demonstrating compliance 1) Failure to prevent unauthorized with Ordering Provisions a.i. through a.ii. emissions. Specifically, unauthorized The certification shall include detailed emissions of 3,525.9 pounds (lbs) of supporting documentation including particulate matter were released into the receipts, monitoring records, and/or other atmosphere due to failure of spray dryer records to demonstrate compliance, and be bags in the Fluid Catalytic Cracking (FCC) notarized by a State of Texas Notary Unit. The emissions event began on Public. October 17, 2006 and lasted 345 hours. Since the emissions event was avoidable Albemarle failed to meet the demonstration for an affirmative defense in 30 Tex. ADMIN. CODE § 101.222 [30 Tex. ADMIN. CODE § 116.115(c), TEX. HEALTH & SAFETY CODE § 382.085(b), and Air Permit No. 9402, Special Condition No. 1]. 2) Failure to meet reporting requirements for the emissions event that occurred on October 17, 2006 through October 31, 2006. The event was discovered on October 31, 2006, but the initial report was not submitted to the TCEQ until November 2, 2006 [30 Tex. ADMIN. CODE

§ 101.201(a)(1)(B) and TEX. HEALTH &

SAFETY CODE § 382.085(b)].

		n Worksheet (PCW)	
Policy Revision 2 (Sept	ember 2002)	PCW Revision I	December 8, 2006
DATES Assigned PCW	5-Feb-2007 Screening 8-Feb-2007	EPA Due	
RESPONDENT/FACILITY Respondent Reg. Ent. Ref. No.	Albemarle Catalysts Company LP		
Facility/Site Region	12-Houston	Major/Minor Source Major	
CASE INFORMATION Enf./Case ID No. Docket No. Media Program(s) Multi-Media Admin. Penalty \$ L	2007-0197-AIR-E Air Quality	No. of Violations 2 Order Type 1660 Enf. Coordinator Roshondra Lowe EC's Team EnforcementTeam 6	
	Penalty Calcula	ation Section	
BAGE BENAL	<u> </u>		\$2,600
ADJUSTMENTS (+/-)	.TY (Sum of violation base penaltic TO SUBTOTAL 1		\$2,000
Subtotals 2-7 are obtain Compliance History	ned by multiplying the Total Base Penalty (Subtotal 1) by 102%	y the indicated percentage. Enhancement Subtotals 2, 3, & 7	\$2,652
Notes	The penalty was enhanced due to six N violations, one NOV issued for unrelated is discharge violations, two 1660-style Agr liability, and one court judgement containing reduction due to two Notice of Audits and	sues, two unrelated effluent eed Orders with denial of g a denial of liability. Penalty	
Culpability	No 0%	Enhancement Subtotal 4	\$0
Notes	Respondent does not meet the	culpability criteria.	
Good Faith Effor Extraordinary Ordinary N/A Notes	Before NOV NOV to EDPRP/Settlement Offer X (mark with x)		\$0
Approx.		b Enhancement* Subtotal 6 d at the Total EB \$ Amount	\$0
SUM OF SUBTOTAL	S 1-7	Final Subtotal	\$5,252
OTHER FACTORS A	S JUSTICE MAY REQUIRE Subtotal by the indicated percentage. (Enter number on	Adjustment by; e.g30 for -30%.)	\$0
Notes			
		Final Penalty Amount	\$5,252
STATUTORY LIMIT	ADJUSTMENT	Final Assessed Penalty	\$5,252
DEFERRAL	nally by the indicted percentage. (Enter number only, e	20% Reduction Adjustment	-\$1,050

Deferral offered for expedited settlement.

\$4,202

Notes

PAYABLE PENALTY

Screening Date 8-Feb-2007

Docket No. 2007-0197-AIR-E

PCW

Respondent Albemarle Catalysts Company LP

Case ID No. 32599

Reg. Ent. Reference No. RN100211523

Media [Statute] Air Quality
Enf. Coordinator Roshondra Lowe

Policy Revision 2 (September 2002)
PCW Revision December 8, 2006

Compliance History Worksheet

	1	Compliance History Worksneet	and the second		
>> Comp	liance History Component	/ Site Enhancement (Subtotal 2)	Entar Number Hore	Adjust.	
	NOVs	Written NOVs with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	Enter Number Here 6	30%	
	NOVS	Other written NOVs	3	6%	
		Any agreed final enforcement orders containing a denial of liability (number of orders			
		meeting criteria)	2	40%	
Orders		Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	0, 10, 14,	0%	
	Judgments	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgements or consent decrees meeting criteria)	1	30%	
· ·	and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	Ö	0%	* · ·
	Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%	
	Emissions	Chronic excessive emissions events (number of events)	0	0%	
A A VIII C	Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	2.,	-2%	
		Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	1	-2%	
		Plea	se Enter Yes or No	7 2 2 4 4 5	1
		Environmental management systems in place for one year or more	No∞	0%	
	Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%	
	0.0101	Participation in a voluntary pollution reduction program	No	0%	
		Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%	
		Adjustment P	ercentage (S	ubtotal 2)	102%
>> Repe	at Violator (Su	btotal 3)			
•	No	Adjustment P	ercentage (S	ubtotal 3)	0%
>> Comp	oliance History	Person Classification (Subtotal 7)			
	Average P	erformer Adjustment P	ercentage (S	ubtotal 7)	0%
>> Comp	oliance History	Summary			
- :	Compliance History Notes	The penalty was enhanced due to six NOVs for same or similar violations, one NOV issued Issues, two unrelated effluent discharge violations, two 1660-style Agreed Orders with denial one court judgement containing a denial of liability. Penalty reduction due to two Notice of A disclosure submitted.	of liability, and	l	
		Total Adjustment Percentage	(Subtotals	2, 3, & 7)	102%

PCW	√o. 2007-0197-AIR-E	Docket		8-Feb-2007	ening Date	Scre	
vision 2 (September 200	•	oany LP	atalysts Compa		Respondent		
evision December 8, 20	PCW Revis		10		Case ID No. ference No.		Pos
			.3		lia [Statute]		rceg.
			owe		Coordinator		
				1	ation Number	Viol	
	& Safety Code § 382.085(b), and Air Condition No. 1	16.115(c), Tex. Health rmit No. 9402, Special	nin. Code § 11 Pern	30 Tex. Adn	Rule Cite(s)		
	cifically, unauthorized emissions of released into the atmosphere due to Cracking (FCC) Unit. The emissions is hours. Since the emissions event nstration for an affirmative defense in 101.222.	particulate matter were gs in the Fluid Catalytic r 17, 2006 and lasted 3	unds (lbs) of pa pray dryer bags an on October le Albemarle fa	3,525.9 pour failure of species event bega	n Description	Violatio	
\$10,0	Base Penalty				•		
		ntrix	Health Mat	nd Human	I, Property a	nmenta	>> Enviro
		Minor	Harm Moderate	Major	Release		
		X	Woderate	iviajoi	Actual		OR
	Percent 25%				Potential		
					Matrix	mmatic	>>Progra
		Minor	Moderate	Major	Falsification		- i i ogiu
	Percent 0%						
	razoria nonattainment area has been ed levels that are protective of human lit of this violation.	e Houston-Galveston- atter which do not exce ental receptors as a res	particulate mat	,525.9 lbs of <mark>j</mark>	Human heal exposed to 3	Matrix Notes	
	Adjustment \$7,500						
\$2,							
						Events	Violation
	Number of violation days	1	s 1	olation Events	Number of Vi		
\$2,	Violation Base Penalty			daily monthly quarterly semiannual annual single event	mark only one with an x		
	nded.	ingle event is recomme	One sin				
	Statutory Limit Test		n	is violatior	it (EB) for th	c Benefi	Economi
\$5,	Violation Final Penalty Total	\$109	t	d EB Amount	Estimate		
.	-						
\$5,	ssessed Penalty (adjusted for limits)	inis violation Final A	Т				

	Ε	conomic E	Benefit W	orks	heet		
		alysts Company LP	, .		***************************************		-
Case ID No.							
Reg. Ent. Reference No.					. 1		
	Air Quality				• •	Percent Interest	Years of
Violation No.	1						Depreciation
						5.0	15
and the second second second	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
Item Description	No commas or \$						
			1.5		and the second	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Delayed Costs				_			
Equipment				0,0	\$0	\$0	\$0
Buildings				0,0	\$ 0	\$0	\$0
Other (as needed)				0,0	\$0	\$0	\$0
Engineering/construction				0.0	\$0	\$0	\$0
Land				0.0	\$0	n/a	\$0 \$0
Record Keeping System				0.0	\$0 \$0	n/a n/a	\$0 \$0
Training/Sampling Remediation/Disposal				0.0	\$0 \$0	n/a	\$0 \$0
Permit Costs				0.0	\$0 \$0	n/a	\$0 \$0
Other (as needed)	\$2,500	17-Oct-2006	1-Sep-2007	0.9	\$109	n/a	\$109
the second second		st to implement mea					
Notes for DELAYED costs	properly main	tained, Date require				. Final date based o	n the projected
			date corrective	actions v	vill be completed.		
Avoided Costs	ANN	UALIZE [1] avoide	d costs before e	nterina	Item (except for	one-time avoided o	osts)
Disposal				0.0	\$0	\$0	\$0
Personnel				0.0	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.0	\$0	\$0	\$0
Supplies/equipment				0.0	\$0	\$0	\$0
Financial Assurance [2]				0,0	\$0	\$0	\$0
ONE-TIME avoided costs [3]				0,0	\$0	\$0	\$0
Other (as needed)				0.0	\$0	\$0	\$0
Notes for AVOIDED costs							
NOTES TO AVOIDED COSTS							
				1			
Approx. Cost of Compliance		\$2,500			TOTAL		\$109
	***************************************	***************************************	****************	***************************************	***********************************		

Screening Date	8-Feb-2007	Docket	: No. 2007-0197-AIR-E	PCW
Respondent	Albemarle Catalysts Con	npany LP	Po	licy Revision 2 (September 2002)
Case ID No.	32599		i	PCW Revision December 8, 2006
Reg. Ent. Reference No.	RN100211523			
Media [Statute]	Air Quality			
Enf. Coordinator	Roshondra Lowe			
Violation Number	<u> </u>			
Rule Cite(s)	30 Tex. Admin. Code §	101.201(a)(1)(B) and Te	x. Health & Safety Code § 382.085	(b).
Violation Description	17, 2006 through Octobe	er 31, 2006. The event w	issions event that occurred on Octo as discovered on October 31, 2006 TCEQ until November 2, 2006.	
			Base Per	alty \$10,000
>> Environmental, Property a	and Human Health M Harm	Natrix		
Release		e Minor		
OR Actual			<u></u>	
Potentia			Percent 0%	
>>Programmatic Matrix				
Falsification	Major Moderat	e Minor	Percent 1%	
	<u> </u>			
Matrix Notes	Less than 30 pe	ercent of the rule requiren	nent was not met.	
			Adjustment \$9	,900
				\$100
				·
Violation Events	100-100 (100-100) (100-100 (100-100 (100-100) (100-100 (100-100) (100-100 (100-100) (100-100 (100-100) (100-100 (100-100) (100-100) (100-100 (100-100) (100-10	10 TE 10	385.44 385.25	
Number of V	olation Events 1		Number of violation days	***************************************
	daily	5538 1		***************************************
	monthly			
mark only one			Violation Base Pe	nalty \$100
with an x	semiannual			
	annual			
	single event x			
	One	e single event is recommo	ended.	
Economic Benefit (EB) for the	nis violation		Statutory Limit Test	
Estimate	ed EB Amount	\$22	Violation Final Penalty	Total \$202
			_	
		inis violation Final	Assessed Penalty (adjusted for li	iiii.5)[

	Ε	conomic E	Benefit W	orks/	heet		
Respondent		alysts Company LP			en de la Compa		
Case ID No.	32599						
Reg. Ent. Reference No.						(
Media Violation No.	Air Quality 2					Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
Item Description	No commas or \$						
	, T.		. 9		100		
Delayed Costs							
Equipment				0,0	\$0	\$0	\$0
Buildings				0,0	\$0	\$0	\$0
Other (as heeded)				0,0	\$0	\$0	\$0
Engineering/construction				0.0	\$0	\$0	\$0
Land Record Keeping System				0.0	\$0 \$0	n/a n/a	\$0 \$0
Training/Sampling				0.0	\$0	n/a n/a	\$0 \$0
Remediation/Disposal				0.0	\$0	n/a	\$0
Permit Costs				0.0	\$0	n/a	\$0
Other (as needed)	\$500	17-Oct-2006	1-Sep-2007	0.9	\$22	n/a	\$22
Notes for DELAYED costs		e discovery of the	event. Required d	late is ba		e emissions events ne report was due to o be completed,	
Avoided Costs	ANN	UALIZE [1] avoide	d costs before e	enterina	Item (except for	one∗time avoided o	osts)
Disposal				0.0	\$0	\$0	\$0
Personnel				0.0	\$0	\$0	\$0
Inspection/Reporting/Sampling				0,0	\$0	\$0	\$0
Supplies/equipment				0,0	\$0	\$0	\$0
Financial Assurance [2]				0.0	\$0	\$0	\$0
ONE-T(ME avoided costs [3]				0.0	\$0	\$0	\$0
Other (as needed)		<u> </u>		0.0	<u>l \$0</u>	\$0	\$0
Notes for AVOIDED costs							

The state of the s

Compliance History

CN602686180 Albemarle Catalysts Company LP Classification: AVERAGE Rating: 4.32 Customer/Respondent/Owner-Operator: ALBEMARLE CATALYSTS COMPANY Site Rating: 5.63 RN100211523 Classification: AVERAGE Regulated Entity: AIR OPERATING PERMITS ACCOUNT NUMBER HG0037Q AIR OPERATING PERMITS PERMIT 1559 AIR NEW SOURCE PERMITS PERMIT 51210 AIR NEW SOURCE PERMITS PERMIT 52364 AIR NEW SOURCE PERMITS PERMIT 52699 AIR NEW SOURCE PERMITS PERMIT 52155 AIR NEW SOURCE PERMITS PERMIT 52032 AIR NEW SOURCE PERMITS PERMIT 21865 AIR NEW SOURCE PERMITS **PERMIT** 53669 AIR NEW SOURCE PERMITS PERMIT 54546 AIR NEW SOURCE PERMITS REGISTRATION 54632 AIR NEW SOURCE PERMITS REGISTRATION 54915 AIR NEW SOURCE PERMITS REGISTRATION 55132 AIR NEW SOURCE PERMITS PERMIT 9402 AIR NEW SOURCE PERMITS PERMIT 2487 AIR NEW SOURCE PERMITS REGISTRATION 76400 AIR NEW SOURCE PERMITS REGISTRATION 56753 AIR NEW SOURCE PERMITS REGISTRATION 70381 AIR NEW SOURCE PERMITS REGISTRATION 71389 AIR NEW SOURCE PERMITS REGISTRATION 72717 AIR NEW SOURCE PERMITS REGISTRATION 72739 AIR NEW SOURCE PERMITS PERMIT 76621 AIR NEW SOURCE PERMITS REGISTRATION 78935 AIR NEW SOURCE PERMITS PERMIT 16685 AIR NEW SOURCE PERMITS PERMIT 21149 AIR NEW SOURCE PERMITS PERMIT 23145 AIR NEW SOURCE PERMITS PERMIT 26154 AIR NEW SOURCE PERMITS PERMIT 25321 AIR NEW SOURCE PERMITS PERMIT 32992 AIR NEW SOURCE PERMITS PERMIT 34786 AIR NEW SOURCE PERMITS PERMIT 43631 AIR NEW SOURCE PERMITS PERMIT 48377 AIR NEW SOURCE PERMITS PERMIT 49256 AIR NEW SOURCE PERMITS PERMIT 49563 AIR NEW SOURCE PERMITS **PERMIT** 49815 AIR NEW SOURCE PERMITS PERMIT 49986 AIR NEW SOURCE PERMITS PERMIT 50119 ACCOUNT NUMBER AIR NEW SOURCE PERMITS HG0037Q AIR NEW SOURCE PERMITS PERMIT 9692 AIR NEW SOURCE PERMITS PERMIT 1298 AIR NEW SOURCE PERMITS PERMIT 14757 AIR NEW SOURCE PERMITS 21865 PERMIT AIR NEW SOURCE PERMITS AFS NUM 0321 AIR NEW SOURCE PERMITS REGISTRATION 80147 INDUSTRIAL AND HAZARDOUS WASTE EPA ID TXD073920399 GENERATION INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE REGISTRATION # 31226 GENERATION (SWR) INDUSTRIAL AND HAZARDOUS WASTE PERMIT 50072 STORAGE PERMIT INDUSTRIAL AND HAZARDOUS WASTE 50072 STORAGE ID Number(s): 12900 BAYPARK RD, PASADENA, TX, 77507 Rating Date: 9/1/2006 Repeat Violator: NO Location: TCEQ Region: **REGION 12 - HOUSTON** Date Compliance History Prepared: February 05, 2007 Agency Decision Requiring Compliance History: Enforcement Compliance Period: February 05, 2002 to February 05, 2007 TCEQ Staff Member to Contact for Additional Information Regarding this Compliance History

Site Compliance History Components

Phone:

(713) 767-3553

1. Has the site been in existence and/or operation for the full five year compliance period?

Roshondra Lowe

2. Has there been a (known) change in ownership of the site during the compliance period?

3. If Yes, who is the current owner?

Name:

4. if Yes, who was/were the prior owner(s)?

Yes Yes

Albemarle Catalysts Company LP

Akzo Nobel Catalysts LLC

31-Jul-04

5. When did the change(s) in ownership occur?Components (Multimedia) for the Site:

A. Final Enforcement Orders, court judgements, and consent decrees of the state of Texas and the federal government.

Effective Date: 03/28/2005

COURTORDER

Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter A 101.4

5C THC Chapter 382, SubChapter A 382.085(a)

Description: Discharged air contaminants in such concentration and of such duration as to interfere with the normal use and enjoyment of

property in three La Porte neighborhoods.

Classification: Moderate

Citation:

5C THC Chapter 382, SubChapter A 382.085(b)

Ramt Prov

Emission Limits PERMIT

Description: Falled to comply with permit limits for PM10 at the spray dryer bag filter.

Effective Date: 07/30/2004

ADMINORDER 2003-1320-AIR-E

Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter H 101.359[G]

5C THC Chapter 382, SubChapter A 382.085(b)

Description: Falled to submit form ECT-1, Annual Compliance Report by March 31, 2003.

Effective Date: 01/10/2003

ADMINORDER 2002-0085-AIR-E

Classification: Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 5C THC Chapter 382, SubChapter A 382.085(b)

Rqmt Prov:

Not specified PERMIT

SC 12 PERMIT

Description: Failed to comply with the Final Production Calciner (FCC-74) nitrogen oxides emission limit of 0.066 pounds per million British

thermal units.

Classification: Moderate

Citation:

5C THC Chapter 382, SubChapter A 382,085(b)

Ramt Prov:

Not specified PERMIT

SC 12 PERMIT

Description: Failed to operate the Selective Catalytic Reduction Unit with a 99 % control efficiency for NOX.

Classification: Minor

Citation:

30 TAC Chapter 220, SubChapter B 220.21[G]

30 TAC Chapter 305, SubChapter M 305.503[G]

Description: Failed to pay outstanding fees associated with TCEQ Account Nos. 0105310 and 0609544, i.e. Waste Treatment Inspection Fees and Water Quality Assessment Fees, respectively, for fiscal year 2002.

B. Any criminal convictions of the state of Texas and the federal government.

N/A

N/A

C. Chronic excessive emissions events.

N/A

D. The approval dates of investigations, (CCEDS Inv. Track. No.)

1	04/04/2002	(102721)
2	04/18/2002	(102722)
3	12/20/2002	(16266)
4	08/29/2002	(1497)
5	09/23/2003	(314383)
6	08/29/2002	(2497)
7	10/20/2003	(314385)
8	04/22/2004	(359935)
9	11/25/2003	(314386)
10	05/25/2004	(359936)
11	12/29/2003	(314387)
12	11/01/2004	(281908)
13	06/28/2004	(359937)
13 14	06/28/2004 01/23/2004	(359937) (314388)
14	01/23/2004	(314388)
14 15	01/23/2004 05/31/2006	(314388) (480481)
14 15 16	01/23/2004 05/31/2006 03/25/2006	(314388) (480481) (485606)
14 15 16 17	01/23/2004 05/31/2006 03/25/2006 07/22/2004	(314388) (480481) (485606) (359938)
14 15 16 17 18	01/23/2004 05/31/2006 03/25/2006 07/22/2004 08/24/2004	(314388) (480481) (485606) (359938) (359939) (359940) (359941)
14 15 16 17 18	01/23/2004 05/31/2006 03/25/2006 07/22/2004 08/24/2004 09/24/2004	(314388) (480481) (485606) (359938) (359939) (359940)
14 15 16 17 18 19 20	01/23/2004 05/31/2006 03/25/2006 07/22/2004 08/24/2004 09/24/2004 10/19/2004	(314388) (480481) (485606) (359938) (359939) (359940) (359941)
14 15 16 17 18 19 20 21	01/23/2004 05/31/2006 03/25/2006 07/22/2004 08/24/2004 09/24/2004 10/19/2004 02/24/2003	(314388) (480481) (485606) (359938) (359939) (359940) (359941) (9664)

(250805)

(203124)

24 08/29/2003 25 01/22/2004

26 01/24/2003

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27 08/28/2002
                        (6481)
28 08/28/2002
                        (2499)
29
   12/19/2002
                        (203122)
30
   11/22/2002
                        (203118)
31 08/04/2003
                        (152738)
32 09/05/2002
                        (2496)
33 10/23/2002
                        (203114)
34 12/20/2004
                        (341375)
35 09/24/2002
                        (203111)
36 08/23/2002
                        (203108)
37 11/06/2002
                        (15792)
38 07/25/2002
                        (203105)
39 01/05/2005
                        (286039)
40 06/25/2002
                        (203102)
41 05/23/2002
                        (203099)
42 05/31/2006
                        (464456)
                        (399599)
43 07/22/2005
44
   09/10/2003
                        (247827)
                        (203096)
45 04/22/2003
46
   04/22/2002
                        (203095)
                        (293223)
47 09/01/2004
   08/01/2002
                        (5945)
48
49 12/12/2002
                        (18193)
50 03/27/2003
                        (203091)
51 03/18/2002
                        (203090)
52
   12/13/2004
                        (333307)
53 02/27/2003
                        (203088)
54 02/25/2002
                        (203087)
55 02/18/2004
                        (314370)
56 04/11/2005
                        (376308)
57 07/27/2004
                        (250493)
58 03/30/2004
                        (314373)
59 04/08/2004
                        (262889)
60 05/23/2003
                        (314375)
61 08/30/2002
                        (10039)
62 06/20/2003
                        (314377)
63 01/29/2007
                        (532777)
64 07/22/2003
                        (314379)
65 02/08/2002
                        (102719)
66 08/28/2003
                        (314381)
67 02/12/2002
                        (102720)
```

Written notices of violations (NOV). (CCEDS Inv. Track. No.)

Date 05/03/2006

(464456)

Self Report?

30 TAC Chapter 335, SubChapter A 335.2(b)

Citation: Rgmt Prov:

Description:

Allowed unauthorized waste to be managed within the permitted container storage area.

Date 04/30/2004

(359936)

Self Report? Citation:

YES

30 TAC Chapter 305, SubChapter F 305.125(1)

TWC Chapter 26 26.121(a)[G]

Description:

Failure to meet the limit for one or more permit parameter

Date 07/27/2004

Self Report? NO

(250493)

Classification

Classification

Classification

Moderate

Moderate

Minor

Citation: Description: 30 TAC Chapter 122, SubChapter B 122.145(2)(A) Failure to include emission events in deviation reports

Date 08/29/2002

(1497)

Classification

Moderate

Self Report? Citation:

NO

TEXAS HEALTH AND SAFETY CODE 382.085

Description:

The owner/operator of Akzo Nobel Catalysts L.L.C., Bayport Complex Catalysts Plant, failed to maintain

and operate the plant in a manner consistent with good practice for avoiding unauthorized emissions.

Self Report?

NO

Classification

Moderate

Citation:

TEXAS HEALTH AND SAFETY CODE 382.085

Description:

The owner/operator of Akzo Nobel Catalysts L.L.C., Bayport Complex Catalysts Plant, failed to maintain

and operate the plant in a manner consistent with good practice for avoiding unauthorized emissions.

Date 08/12/2002

(1497)

Self Report?

NO

Classification Moderate

Citation: Description:

TEXAS HEALTH AND SAFETY CODE 382.085

The owner/operator of Akzo Nobel Catalysts LLC, Bayport Complex Catalysts Plant, failed to maintain and operate the plant in a manner consistent with good practice for avoiding unauthorized emissions.

Self Report?

NO

Classification

Classification

Classification

Classification

Classification

Moderate

Moderate

Moderate

Moderate

Citation:

TEXAS HEALTH AND SAFETY CODE 382.085

Description: The owner/operator of Akzo Nobel Catalysts L.L.C., Bayport Complex Catalysts Plant, falled to maintain

and operate the plant in a manner consistent with good practice for avoiding unauthorized emissions.

Self Report?

Citation:

TEXAS HEALTH AND SAFETY CODE 382.085

Description:

The owner/operator of Akzo Nobel Catalysts L.L.C., Bayport Complex Catalysts Plant, failed to maintain and operate the plant in a manner consistent with good practice for avoiding unauthorized emissions.

Date 08/31/2002

(203111)

Self Report? Citation:

YES

30 TAC Chapter 305, SubChapter F 305.125(1) TWC Chapter 26 26.121(a)[G]

Description:

Failure to meet the limit for one or more permit parameter

Date 09/10/2003

(247827)

Self Report?

NO

30 TAC Chapter 116, SubChapter B 116.115(b)(2)[G]

Citation: Rqmt Prov: Description:

PERMIT 21865, General Condition No.8

Failure to operate within the permit limits.

Date 05/31/2006

(457458)

Self Report?

NO

30 TAC Chapter 122, SubChapter B 122.145(2)(A)

Citation: Rqmt Prov:

OP O-1559 SC 15

(286039)

Description:

All pertinent data on the deviation that occurred on VSP-9 not submitted.

Date 01/05/2005

NO

Classification

Moderate

Moderate

Self Report? Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 5C THC Chapter 382, SubChapter A 382.085(b) PERMIT TCEQ Air Permit No. 9626, SC #1

Rqmt Prov: Description:

Exceeded permit limits during an avoidable emissions event.

Environmental audits.

Notice of Intent Date:

02/14/2005

(372351)5/17/2005 12:00:00 AM

Disclosure Date: Viol. Classification:

Moderate

30 TAC Chapter 117, SubChapter B Citation:

Description:

Failed to have installed NOx CEMS for EPN VSP-9 (steam boiler) when exemption expired for Houston/Galveston

area on 3/31/2005

09/18/2006

(516537)

Notice of Intent Date: No DOV Associated

Type of environmental management systems (EMSs). N/A

Voluntary on-site compliance assessment dates. H.

N/A

Participation in a voluntary pollution reduction program.

N/A

Early compliance

G

N/A

Sites Outside of Texas

N/A

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEXAS COMMISSION ON
ALBEMARLE CATALYSTS	§ §	
COMPANY LP	§	ENVIRONMENTAL QUALITY
RN100211523		

AGREED ORDER DOCKET NO. 2007-0197-AIR-E

I. JURISDICTION AND STIPULATIONS

At its ______ agenda, the Texas Commission on Environmental Quality ("the Commission" or "TCEQ") considered this agreement of the parties, resolving an enforcement action regarding Albemarle Catalysts Company LP ("Albemarle") under the authority of TEX. HEALTH & SAFETY CODE ch. 382 and TEX. WATER CODE ch. 7. The Executive Director of the TCEQ, through the Enforcement Division, and Albemarle appear before the Commission and together stipulate that:

- 1. Albemarle owns and operates a manufacturing plant at 12900 Baypark Road in Pasadena, Harris County, Texas (the "Plant").
- 2. The Plant consists of one or more sources as defined in TEX. HEALTH & SAFETY CODE § 382.003(12).
- 3. The Commission and Albemarle agree that the Commission has jurisdiction to enter this Agreed Order, and that Albemarle is subject to the Commission's jurisdiction.
- 4. Albemarle received notice of the violations alleged in Section II ("Allegations") on or about February 3, 2007.
- 5. The occurrence of any violation is in dispute and the entry of this Agreed Order shall not constitute an admission by Albemarle of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 6. An administrative penalty in the amount of Five Thousand Two Hundred Fifty-Two Dollars (\$5,252) is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). Albemarle has paid Four Thousand Two Hundred Two Dollars (\$4,202) of the

administrative penalty and One Thousand Fifty Dollars (\$1,050) is deferred contingent upon Albemarle's timely and satisfactory compliance with all the terms of this Agreed Order. The deferred amount will be waived upon full compliance with the terms of this Agreed Order. If Albemarle fails to timely and satisfactorily comply with all requirements of this Agreed Order, the Executive Director may require Albemarle to pay all or part of the deferred penalty.

- 7. Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 8. The Executive Director of the TCEQ and Albemarle have agreed on a settlement of the matters alleged in this enforcement action, subject to the approval of the Commission.
- 9. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that Albemarle has not complied with one or more of the terms or conditions in this Agreed Order.
- 10. This Agreed Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Agreed Order, whichever is later.
- 11. The provisions of this Agreed Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Agreed Order unenforceable, the remaining provisions shall be valid and enforceable.

II. ALLEGATIONS

As owner and operator of the Plant, Albemarle is alleged to have:

- 1. Failed to prevent unauthorized emissions, in violation of 30 Tex. ADMIN. CODE § 116.115(c), Tex. Health & Safety Code § 382.085(b), and Air Permit No. 9402, Special Condition No. 1, as documented during an investigation conducted on November 17, 2006. Specifically, unauthorized emissions of 3,525.9 pounds ("lbs") of particulate matter were released into the atmosphere due to failure of spray dryer bags in the Fluid Catalytic Cracking ("FCC") Unit. The emissions event began on October 17, 2006 and lasted 345 hours. Since the emissions event was avoidable, Albemarle failed to meet the demonstrations for an affirmative defense in 30 Tex. ADMIN. Code § 101.222.
- 2. Failed to meet reporting requirements for the emissions event that occurred on October 17, 2006 through October 31, 2006, in violation of 30 Tex. ADMIN. CODE § 101.201(a)(1)(B) and Tex. HEALTH & SAFETY CODE § 382.085(b), as documented during an investigation conducted on November 17, 2006. The event was discovered on October 31, 2006, but the initial report was not submitted to the TCEO until November 2, 2006.

III. DENIALS

Albemarle generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

1. It is, therefore, ordered by the TCEQ that Albemarle pay an administrative penalty as set forth in Section I, Paragraph 6 above. The payment of this administrative penalty and Albemarle's compliance with all the terms and conditions set forth in this Agreed Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations, which are not raised here. Administrative penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: Albemarle Catalysts Company LP, Docket No. 2007-0197-AIR-E" to:

Financial Administration Division, Revenues Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. It is further ordered that Albemarle shall undertake the following technical requirements:
 - a. Within 30 days after the effective date of this Agreed Order:
 - i. Implement measures designed to ensure timely reporting of emissions events; and
 - ii. Implement measures designed to prevent the recurrence of emissions events due to the same cause as the emissions event that occurred on October 17, 2006.
 - b. Within 45 days after the effective date of this Agreed Order, submit written certification demonstrating compliance with Ordering Provisions 2.a.i. through 2.a.ii. The certification shall include detailed supporting documentation including receipts, monitoring records, and/or other records to demonstrate compliance, and be notarized by a State of Texas Notary Public and include the following certification language:

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

The certification shall be submitted to:

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Salation of Expendent Contraction

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 $(x_1, \dots, x_n) = (x_1, \dots, x_n) \cdot (x_1, \dots, x_n$

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Albemarle Catalysts Company LP DOCKET NO. 2007-0197-AIR-E Page 4

Order Compliance Team Enforcement Division, MC 149A Texas Commission on Environmental Quality P.O. Box 13087 Austin, Texas 78711-3087

with a copy to:

Air Section, Manager Houston Regional Office Texas Commission on Environmental Quality 5425 Polk Avenue, Suite H Houston, Texas 77023-1486

- 3. The provisions of this Agreed Order shall apply to and be binding upon Albemarle. Albemarle is ordered to give notice of the Agreed Order to personnel who maintain day-to-day control over the Plant operations referenced in this Agreed Order.
- 4. If Albemarle fails to comply with any of the Ordering Provisions in this Agreed Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, Albemarle's failure to comply is not a violation of this Agreed Order. Albemarle shall have the burden of establishing to the Executive Director's satisfaction that such an event has occurred. Albemarle shall notify the Executive Director within seven days after Albemarle becomes aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.
- 5. The Executive Director may grant an extension of any deadline in this Agreed Order or in any plan, report, or other document submitted pursuant to this Agreed Order, upon a written and substantiated showing of good cause. All requests for extensions by Albemarle shall be made in writing to the Executive Director. Extensions are not effective until Albemarle receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director.
- 6. This Agreed Order, issued by the Commission, shall not be admissible against Albemarle in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Agreed Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- 7. This agreement may be executed in multiple counterparts, which together shall constitute a single original instrument. Any executed signature page to this Agreement may be transmitted by facsimile transmission to the other parties, which shall constitute an original signature for all purposes.
- 8. Under 30 Tex. Admin. Code § 70.10(b), the effective date is the date of hand-delivery of the Order to Albemarle, or three days after the date on which the Commission mails notice of the Order to Albemarle, whichever is earlier. The Chief Clerk shall provide a copy of this Agreed Order to each of the parties.

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	
For the Executive Director	8/23/2007 Date
attached Agreed Order on behalf of the en	nd the attached Agreed Order. I am authorized to agree to the tity, if any, indicated below my signature, and I do agree to the further acknowledge that the TCEQ, in accepting payment for a such representation.
 failure to timely pay the penalty amount, m A negative impact on my compliant Greater scrutiny of any permit apple Referral of this case to the Attorn penalties, and/or attorney fees, or t Increased penalties in any future en Automatic referral to the Attorney and TCEQ seeking other relief as authorized. 	ice history; lications submitted by me; ley General's Office for contempt, injunctive relief, additional to a collection agency; inforcement actions against me; General's Office of any future enforcement actions against me;
Signature Signature Cannon Name (Printed or typed)	Date VP Mfg Cataly of Title
Authorized Representative of	
Albemarle Catalysts Company LP	

Instructions: Send the original, signed Agreed Order with penalty payment to the Financial Administration Division, Revenues Section at the address in Section IV, Paragraph 1 of this Agreed Order.